

# Polaris RZR 1000 Front & Rear Seat Installation Instructions

#### Warning!

Failure to complete all steps as described in these instructions may cause injury or death. Installation should be performed by a trained professional. Hardware:

(4) ¼"-20" Bolts (4) ¼" Washers

(2) RZR 1000 Mounting Brackets





#### Tools:

TORX T27 Socket and Ratchet ‰" Wrench Flat Head Screwdriver Hacksaw or Cut-Off Wheel

# **FRONT SEAT**

Revision Date:4/14/16

**Step 1:** Remove the stock seat by lifting up on the paddle located between the back and bottom portions of the seat. This will release the locking mechanism and you will be able to lift up, slide back, and remove the seat.

#### Step 2:

Place the stock seat on a stable work surface and position it so that you can have easy access to the bottom of the seat. Using a Torx T27 socket, remove the four bolts that secure the seat base to the seat itself. Set the stock seat base and hardware aside for later use.

### Step 3:

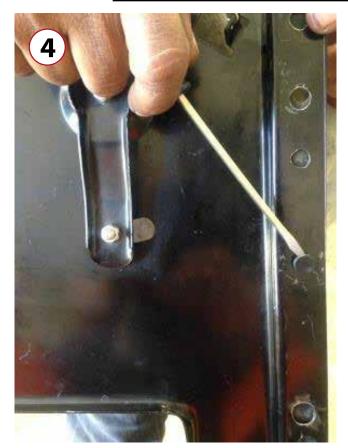
Using a TORX T27 socket, remove the four bolts recessed into the seat frame that secures the seat cushion to the seat frame. Set the stock seat base and hardware aside for later use. Set the seat cushion aside and retain hardware for later use.



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#### Step 4:

Flip the seat over and locate the plastic button holding the seat adjuster base to the seat frame. Pry it off with a flat head screwdriver. Set aside the seat adjuster base for later use.

#### Step 5:

Place the new MasterCraft seat on a stable work surface and position it so that you have easy access to the bottom of the seat. Fit the stock seat adjuster base up to the mounting straps on the new seat. Line up the rearward most holes on the seat adjuster base with the rearward most holes on the mounting straps. Then line up the the supplied square tubing spacer bars and secure them up to the mounting straps with the supplied 1/4"-20 x 1" bolts and 1/4" washers using a 7/16" wrench.

#### Step 6:

Line up the seat base onto the square tubing spacer bars and secure it using the original Torx head hardware.

#### Note:

You will need to slide the seat adjuster lever over to allow the seat base to fit over the seat placement-locking pin.





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Warning!

Removal of the square metal loop is

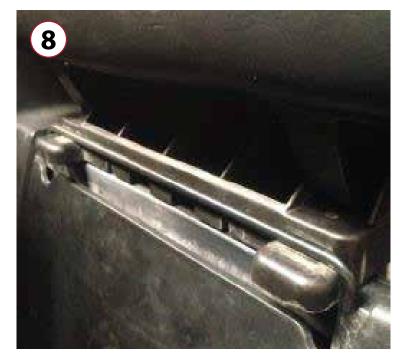
critical to occupant safety during operation of the vehicle.

#### Step 7:

Cut off the square metal hoop located on the bar behind the front seats using a hacksaw or cut-off wheel.

### Step 8:

With the stock seat base secured to the new MasterCraft seat, place the seat back in the vehicle. Slide the front locating prongs on the seat base under the thin bar and firmly press down on the seat to snap it into place.

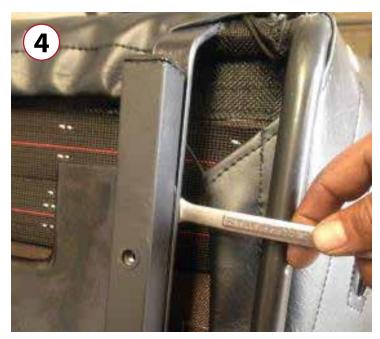


# REAR SEATS

# \* Follow Steps 1-3 above to get started.

## Step 4:

Place the new MasterCraft seat n a stable work surface and position it so that you have easy access to the bottom of the seat. Line up the suplied square tubing spacer bars and secure them up to the mounting straps with the supplied 1/4"-10 x 1 bolts and 1/4" washers using a 7/16" wrench.



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